## Ford Hybrid Electronic Cluster (HEC) Diagnostics

Depress and hold the **SELECT/RESET** button. Turn the ignition switch to the **RUN** position, and then continue holding the **SELECT/RESET** button (5 seconds) until "**tESt**" is displayed in the odometer. The **SELECT/RESET** button must be released within 3 seconds of the odometer "**tESt**" display to begin.

Depress the **SELECT/RESET** button to advance through the following steps until "**dtc**" is displayed. Depressing the **SELECT/RESET** button will display any stored continuous DTCs before proceeding.

Display	Description		
GAGE	Activates gauge sweep of all gauges, then displays present gauge values. Also carries out the checksum tests on ROM and EE. If the gauge sweep is inoperative, install a new instrument cluster.		
All segments illuminated	Illuminates all odometer segments. If any odometer segment is inoperative install a new instrument cluster.		
bulb	Illuminates all micro-controlled indicators and LEDs. Install a new indicator or LED as necessary.		
r	Returns to normal operation of all micro-controlled indicators and LEDs and displays hexadecimal value for ROM level. If alternating flashes for FAIL and ROM level are displayed, install a new instrument cluster.		
EE	Displays the hexadecimal value for EE level. If alternating flashes of FAIL and EE level are displayed replace instrument cluster.		
dt	Displays hexadecimal coding of final manufacturing test date.		
dtc	Displays continuous DTC's in hexadecimal format. Pressing the <b>SELECT/RESET</b> button will display any DTCs stored before proceeding to the next step.		
enG	Displays the English speed in MPH. Speedometer will indicate present speed within tolerances. Display will show 0 if input in not received, if input is invalid for one second or more, or if speed is 0.		
m	Displays the metric speed data in KPH. Speedometer will indicate present speed within tolerances. Display will show 0 if input in not received, if input is invalid for one second or more, or if speed is 0.		
tAc	Displays the tachometer data received from the PCM via the SCP network within tolerances. Tachometer will indicate present RPM. Display will show 0 if input is no received, if input received is invalid for one second or more, or if engine RPM is 0.		
FUEL	Displays 0-255 for the fuel sender input to the HEC. The fuel gauge will display a filtered fuel level value. This filter will keep the pointer from moving suddenly or erratically.		
	255	open send +/- 0	
	232	full stop +/- 0	
	215	Full mark +/- 10	
	178	3/4 mark +/- 8	
	138	1/2 mark +/- 7	
	93	1/4 mark +/- 5	
	41	E mark +/- 4	
	54	Low Fuel (0-59)	
	0-18	short (0-20 max)	
OIL	Displays 0-250 for the oil pressure switch input to the HEC. Oil pressure gauge will indicate present oil pressure. Normal oil pressure (greater than 6psi) will display a value between 000 and 176. A low oil pressure or an inoperative engine oil pressure switch (less than 6 psi) will display a value greater than 176.		
dEGC	Display of engine temperatu	re in Degrees C input from cylinder head temperature sensor.	
	49 C	"C" mark	
	60 C	Normal band start	
	120 C	Normal band end	
	-40 C	No SCP message for 5 seconds	

bAtt	Displays the code (0-255) for the battery voltage input to the HEC. Battery voltage gauge will indicate present battery voltage.		
	93-102	6.2-9.1 volts, low voltage	
	115-124	8.5-10.7 volts, Normal band start	
	215-225	15.8-18 volts, Normal band end	
	230-241	16.9-19.1 volts, high voltage	
rhEo	Displays the present decimal rheostat dimming input, 0-255.		
rhi rhS rho	Not used.		
Cr	Displays the current <b>RUN/START</b> sense input. Display will show -h for high input with the ignition switch in the <b>START</b> position and -L for low input with the ignition switch in the <b>RUN</b> position.		
PA-PE7	Not used.		
GAGE	Repeats the display cycle		

## Body and chassis DTC trouble codes (Not OBD-II powertrain codes):

- 9202: Fuel sender open circuit
- 9204: Fuel sender short to ground
- 9213: Anti-theft number of programmed keys is below minimum
- A103 or 9232: Antenna not connected-defective transceiver
- 9317: Battery Voltage high
- 9318: Battery voltage low
- 9342: ECU is defective
- 9356: Ignition run circuit open
- 9364: Ignition Start circuit open
- 9600: PATS Ignition Key Transponder Signal is Not Received Damaged Key or non-PATS Key
- 9601: PATS Received Incorrect Key-Code from Ignition Key Transponder (un-programmed Encoded Ignition Key)
- 9602: PATS Received Invalid Format of Key Code From Ignition Key Transponder (Partial Key Code)
- 9681: PATS Tranceiver Signal is Not Received (Not Connected, Damaged, or Wiring)
- A139: PCM ID does not match between Instrument Cluster and PCM
- A141: NVM Configuration Failure (No PCM ID exchange between Instrument Cluster and PCM)
- A143: NVM memory failure
- 5284: Oil Pressure Switch Failure
- D027: SCP Invalid or Missing Data for Engine RPM
- D041: SCP Invalid or missing data for Vehicle Speed
- D043: SCP Invalid or missing data for Traction Control
- D073: SCP Invalid or missing data for engine coolant
- D123: SCP Invalid or missing data for Odometer
- D147: SCP Invalid or missing data for vehicle security
- D262: Missing SCP message.

<u>Note:</u> Functions can also be displayed while driving. To accomplish this, start vehicle while in diagnostic mode and display will revert to this state. Use SELECT/RESET button to scroll through display.